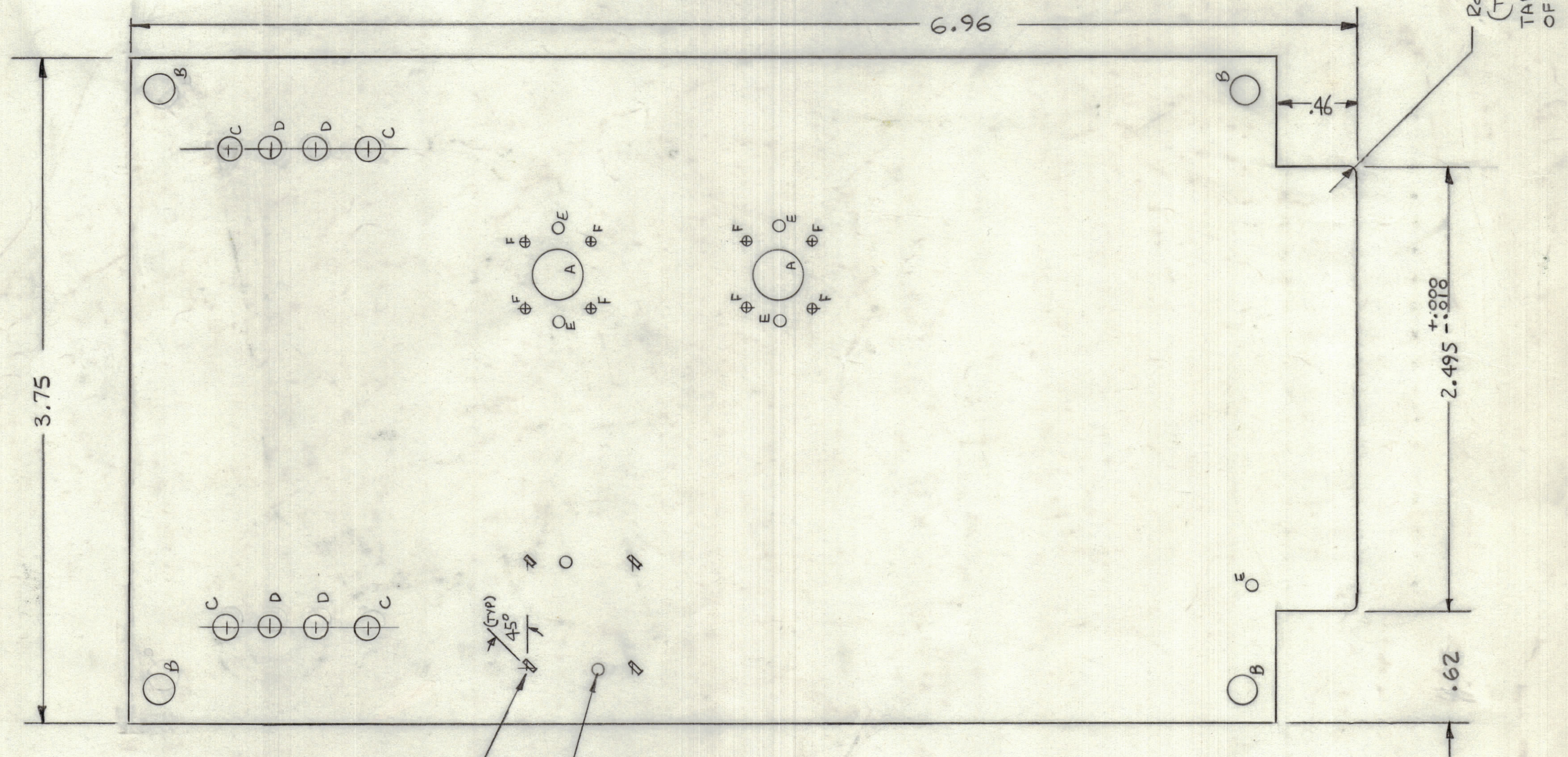


FABRICATION NOTES:  
 TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY  
 1. OVERALL MATERIAL THICKNESS .062±.006 AS PER (pp3.1,3.2)  
 2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp4.1), PLATING TO BE TIN LEAD AS PER (pp13.2.2,13.2.1)  
 3. MATERIAL TO BE G10 GLASS EPOXY, LAMINATE 2 OZ COPPER CLAD, (Double SIDE)  
 4. EDGE BOARD CONNECTORS (FINGER) SHALL BE GOLD PLATED AS PER (pp 10)  
 5. ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5) UNLESS OTHERWISE SPECIFIED

Hole Description	Qty
A .281 DIA.	2
B .172 DIA.	4
C .141 DIA.	4
D .120 DIA.	4
E .094 DIA.	5
F .050 DIA.	8
UNMARKED HOLES .042 DIA	

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	G	REDRAWN ON (4 SIZE)	3-11-82	21916		

D  
C  
B  
A



QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	Z	PN10002-1	GUIDE PIN	
4	1	PO10013-1	CONTACT	

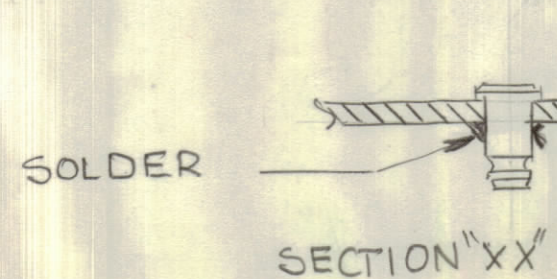
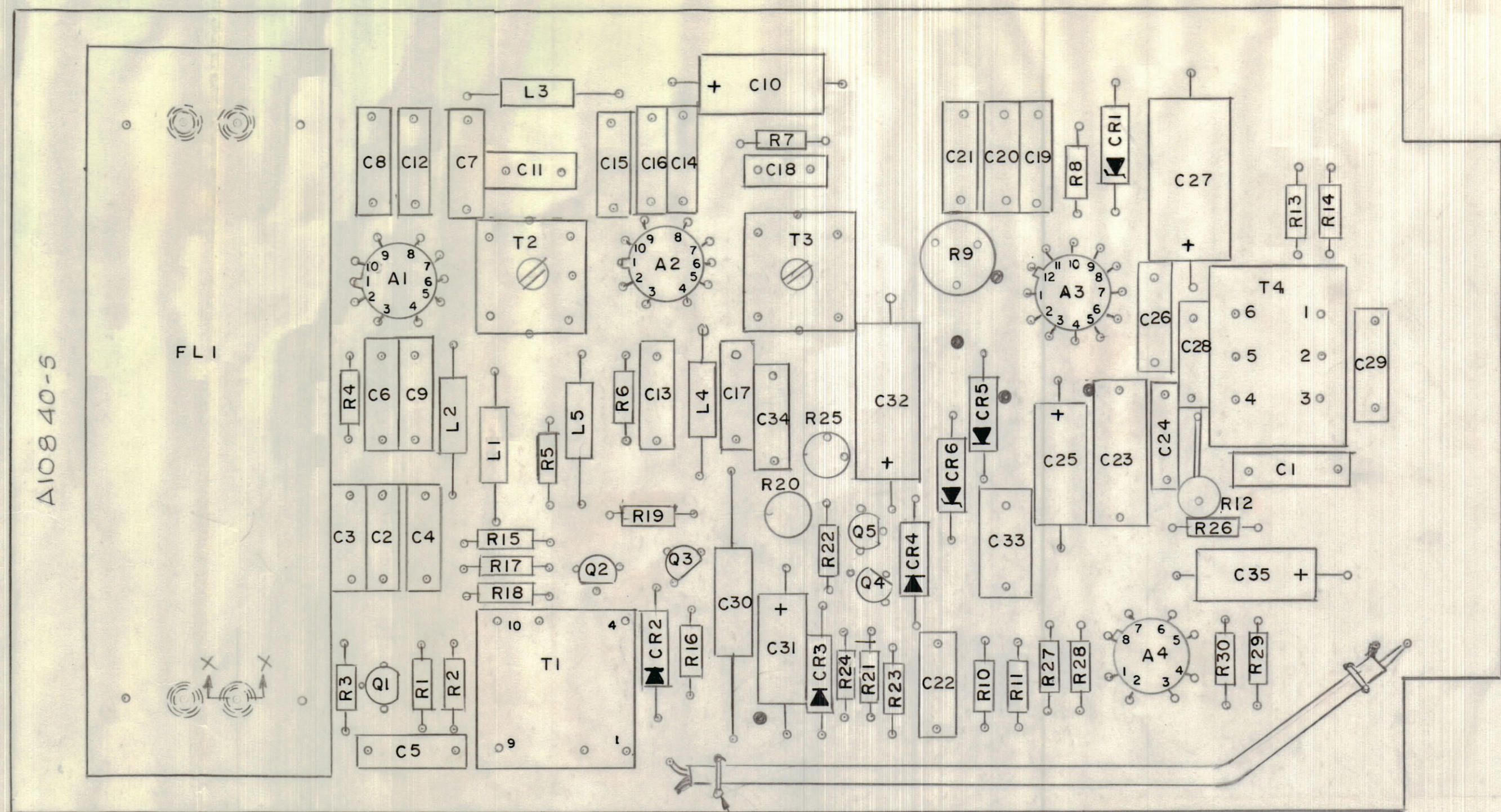
LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
PRINTED CIRCUIT MACHINING IF (AM)			
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	A10840-4	G
SCALE			SHEET 4 OF 5

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL	DATE
TOLERANCES ON DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 FRACTIONS ± 1/64 ANGLES ± 0° -30'	MECH. DES.	DATE
	ELECT. DES.	DATE
	CHECKED	DATE
	DRAWN R Uzro	DATE 3-11-82
MATERIAL		
FINISH		

1	STR-5	A10840-5
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
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REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	G	REDRAWN ON SIZE(4)	3-11-82	21916		



STR-5		
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

**TOLERANCES ON**

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL —

FINISH —

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PRINTED CIRCUIT BOARD IF (AM)				
FINAL APPROVAL		DATE		
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN G.D.L		DATE 3-11-82		
SIZE	CODE	IDENT. NO.	DWG. NO.	ISSUE
C	82679	A10840-5		G
SCALE				SHEET 5 OF 5