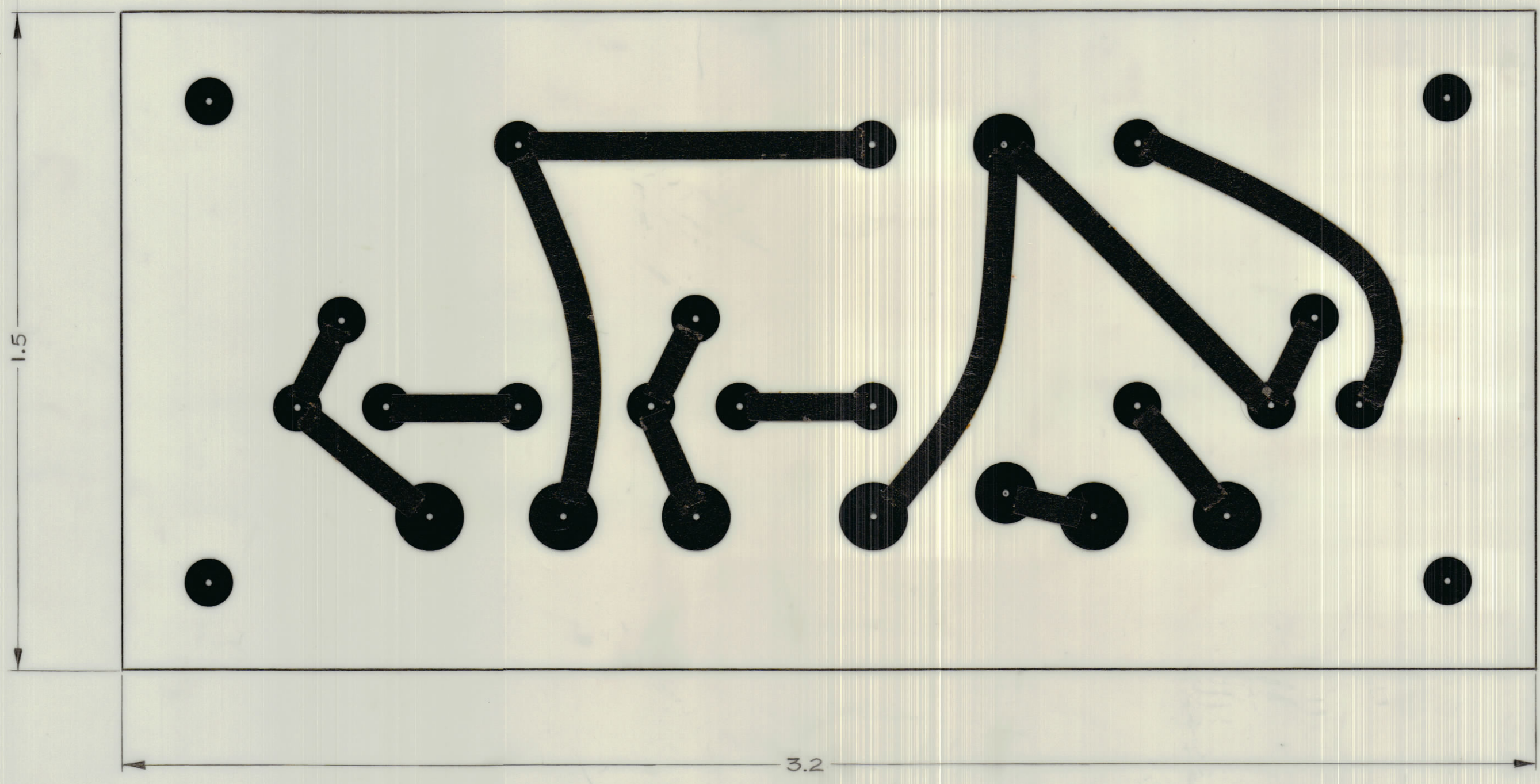


ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		RELEASED TO PROD.	NOV. 16/66		RPL		



FOIL SIDE

NOTE:
PLATE BOARD WITH ELECTRO-LESS TIN

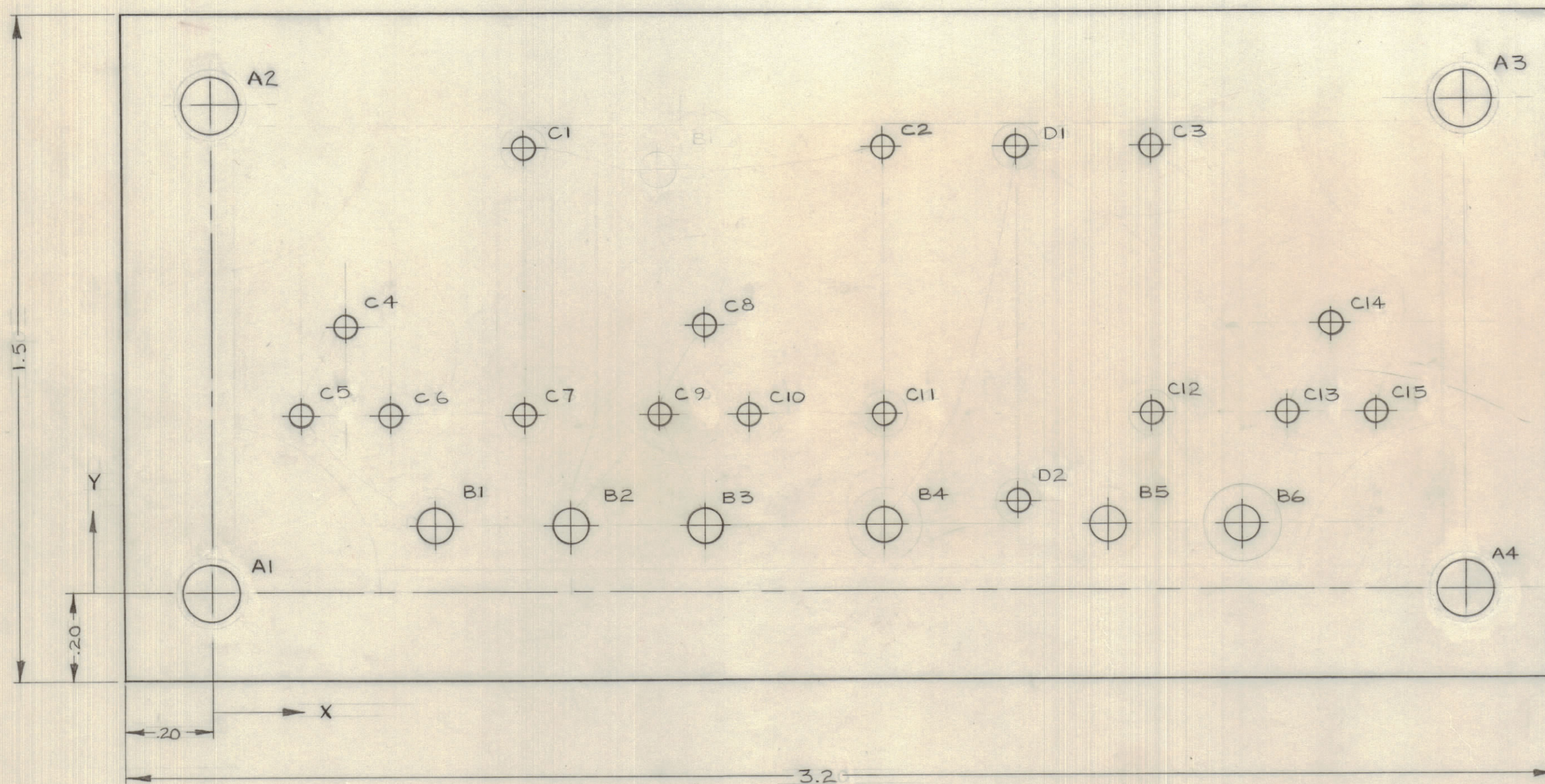
SCALE: 4:1
NEGATIVE: 1:1

TTR-20	053/66	A10534-2	OCT. 19/66
MODEL	PROJECT NO.	ASSY. NO.	DATE

STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
MATERIAL		ASS'Y. METERING BOARD (ETCHING)	
WEIGHT PER PC.			
TYPE & TEMPER		RPL	
HEAT TREAT. SPEC.		DRAWN	ELEC. DES. APP. MECH. DES. APP.
FINISH & SPEC. NO.		CHECKED	FINAL APPROVAL
		SHEET 1 OF 5 A10534-1 Ø	

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		RELEASED TO PROD.	NOV. 16/66		RPL		

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
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FOIL SIDE

REQ'D	4	6	15	2	
HOLE DIA.	.125	.081	.046	.055	
POSITION	HOLE SYMBOL				
X →	Y ↑	A	B	C	D
.000	.000	A1			
.000	1.100	A2			
2.800	.000	A3			
2.800	1.100	A4			
.500	.150		B1		
.800	.150		B2		
1.100	.150		B3		
1.500	.150		B4		
2.000	.150		B5		
2.300	.150		B6		
.700	1.000			C1	
1.500	1.000			C2	
2.100	1.000			C3	
.300	.600			C4	
.200	.400			C5	
.400	.400			C6	
.700	.400			C7	
1.100	.600			C8	
1.000	.400			C9	
1.200	.400			C10	
1.500	.400			C11	
2.100	.400			C12	
2.400	.400			C13	
2.500	.600			C14	
2.600	.400			C15	
1.800	1.000				D1
1.800	.200				D2

SCALE: 4:1
NEGATIVE: 1:1

NOTE: TOLERANCE OF HOLE DIA'S = ±.003

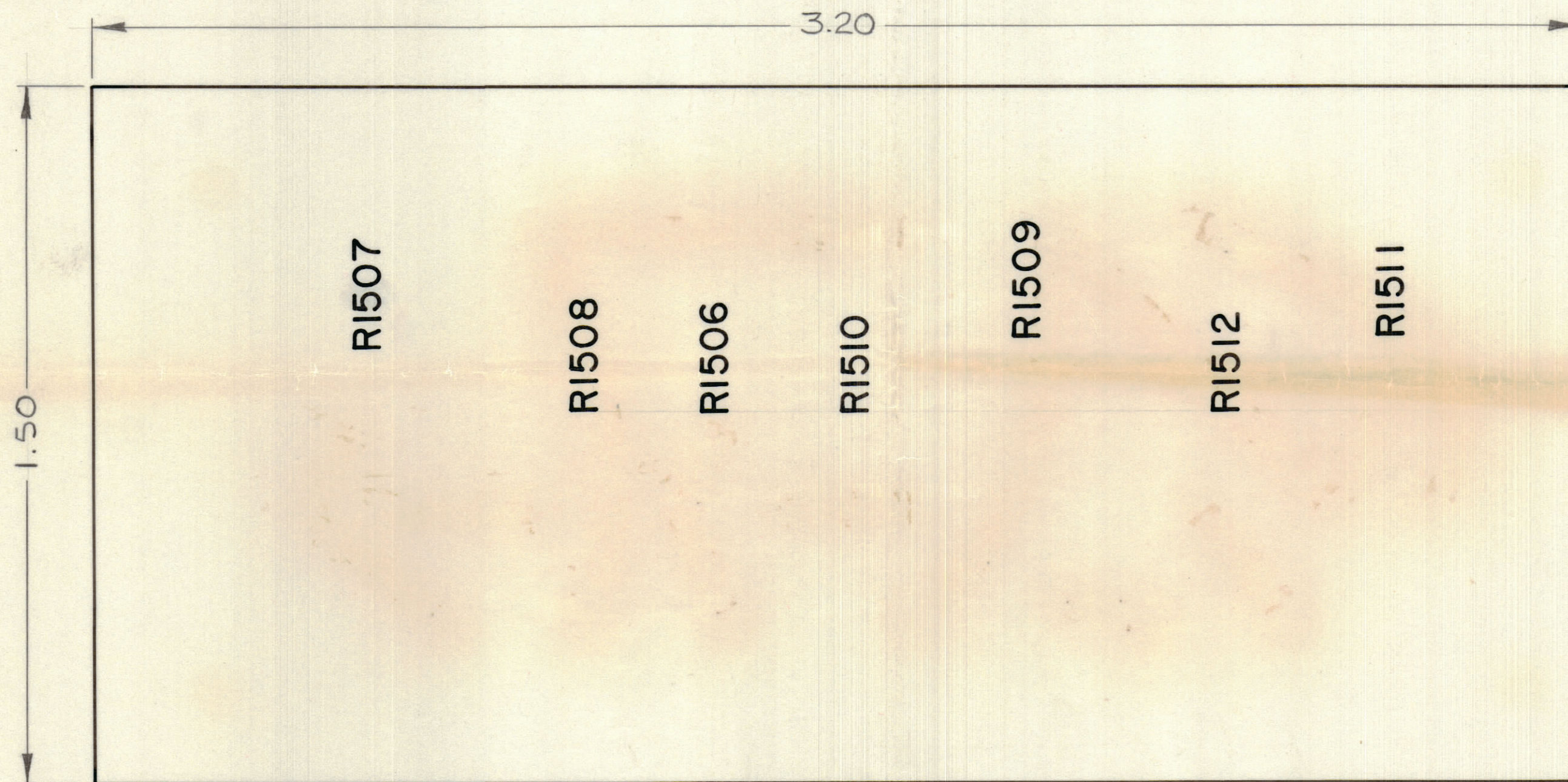
TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± .X = .03 FRAC. DIM. ± .XX = .01 ANGULAR DIM. ± .XXX = .005	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

TTR-20	053/66	A10534-3	OCT. 18/66
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

.062 THK		TMC (Canada) LIMITED	
STOCK SIZE		OTTAWA ONTARIO	
EPOXY RESIN	2 OZ. CO	ASSY., METERING BOARD	
MATERIAL	WEIGHT PER PC.	(MACHINING)	
FL-GE062C2		RPL	
TYPE & TEMPER		DRAWN	ELEC. DES. APP.
		CHECKED	MECH. DES. APP.
HEAT TREAT. SPEC.		FINAL APPROVAL	
FINISH & SPEC. NO.		SHEET 2 OF 5 A10534-2 Ø	

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
0		RELEASED TO PROD.	DEC 1/66		RPL		<i>R</i>

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
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A10534-4 Ø

SCALE 4:1
NEGATIVE 1:1

LETTERING NOTES:
 (1) WHITE EPOXY PAINT
 (2) HEIGHT OF LETTERS .062 \pm .015 / .000
 (3) WIDTH OF LINE .010 \pm .010 / .000
 AS PER TMC'S SPEC. S735

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. \pm FRAC. DIM. \pm ANGULAR DIM. \pm	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

TTR-20	053/66	A10534-5	DEC 1/66
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
MATERIAL		ASS'Y METERING BOARD (LETTERING)	
WEIGHT PER P.C.		RPL	
TYPE & TEMPER		DRAWN	ELEC. DES. APP.
HEAT TREAT. SPEC.		<i>RPL</i>	<i>R</i>
FINISH & SPEC. NO.		CHECKED	FINAL APPROVAL
		PLUMMER	A10534-4 Ø