RM-15-266 M(E-56)

JL

APPROVALS
DAR
EOF M

P.D. FILE NO. 2-18.1611A

BILL OF MATERIAL

QTY SHIFTED	LOT NO.	PART NUMBER

USED ON

QTY USED

ASSEMBLY 124206

DESCRIPTION KEYBOARD BASE, AUTOMATIC SEND-RECEIVE MODEL 35 (DC SIGNALING)

SHEET NO. 1 OF 2 SHEETS

DATE 6-1-64

	ITEM	PART NUMBER	DESCRIPTION	QTY PER ASSEM.	QTY WANTED	IN STOCK	SHORT
	1		Same as 124203 except:				
	2						
	3	CUT:					
	4	126501	Ball Assembly, Function	1			
REPLACE	5	126502	Keyboard Assembly	1			
REPLACE	6	126503	Generator, Assembly Signal	1			
W	7	126504	Cable Assembly	1			
REPLACE	8	170410	Plate	1			
REPLACE	9						
	10		Wire per 581WD				
	11						
	12						
	13						
	14						
	15						
	16						
	17	ADD:					
	18						
	19	154088	Plate	1			
	20	154139	Plummer	1			
REPLACE	21	154140	Spring, 7MM LOCK	1			79300
	22	154141	Plate	1			
	23	151722	Screw, (6-40 x 3/16 Hex.)	2			
	24	2474	Washer, Lock	2			
	25	3050	Spring	1			
	26	170410	Insulator	1			
REPLACE	27	154087	Bracket, Switch	1			
	28	154164	Lever, R/Unu	1			
	29	170097	Screw, (6-40 Shoulder)	1			
	30	2077	Nut, (6-40)	1			
	31	55660	Spring	1			
171356	32	3080	Screw, 2-56 x 3/8 Rnd. Hd. Fil.	2			80184
1421	33	3118	Washer, Lock	2			
1428	34	3119	Screw, 4-40 x 3/8 Fil. Hd.	2			(1423 WASHER FLAT (2)
	35	3440	Washer, Lock	2			1424 LOCKWASHER (2)
2081	36	3802	Washer, Flat	2			
	37	170171	Ball Assembly, Function	1			
	38	154138	Bracket	1			
	39	151722	Screw, (6-40 x 3/16 Hex.	2			
	40	154137	Bracket, Lock	1			
	41	154139	Plummer	1			
	42	151722	Screw, (6-40 x 3/16 Hex.	2			
	43						
	44						
	45						
	46						

K-18-1-1-4

RM-15/266 M(6-56)

JL

APPROVED
DBR 11/4/57
EOF M

P.O. FILE NO. 2-18.151AA

BILL OF MATERIAL

QTY. WANTED	LOT NO.	PART NUMBER

USED ON: OPTION

QTY. USED

ASSEMBLY: TAKRO6

KEYBOARD BASE, AUTOMATIC SEND-RECEIVE MODEL 34 (DO SIGNALLING)

SHEET NO. 2 OF 2 SHEETS

DATE: 12-13-54 [illegible]

	PART NUMBER	DESCRIPTION	QTY PER ASSEM.	QTY WANTED	IN STOCK	SHORT	
1	2191	Washer, Lock	2				
2	153266	Lever, Trip	1				
3	97988	Washer, Flat	1				
4	153266	Bushing	1				
5	151722	Screw, 6-40 x 3/16 Hex.	1				
6	2191	Washer, Lock	1				
7	153273	Link	1				
8	119651	Ring, Retainer	1				
9	73035	Spring	2				
10	154064	Bracket, Adjusting	1				
11	151722	Screw, 6-40 x 3/16 Hex.	2				
12	2191	Washer, Lock	1				
13	151630	Screw, 6-40 x 3/4 Hex.	1				
14	2191	Washer, Lock	1				
15	7002	Washer, Flat	1				
16	151663	Ball W/Hub	1				
17	119653	Ring, Retainer	1				
18	82069	Spring	1				
P 19	197076	Keyboard Assembly	1				
P 20	197002	Generator, Assembly Signal	1				
21	198217	Cable Assembly	1				
P 22	198269	CHARACTER COUNTER SUPPRESS					
23		MAGNET ASSEMBLY	1				
24	150780	SCREW 6-40 X 3/16 HEX.	2				
25	2191	WASHER, LOCK	2				
26	7002	WASHER, FLAT	2				
M 27	98218	WIRE ASSEMBLY, ELECTRICAL BLACK	1				80166
28							
29							
30							
31							
32							
33							
34							
35							
36		Wire per 6395HD.					
37		MARK PER LAK/MC					84465
38							
39		Adjust per Specification 60,8695					82578
40							
41							
42							
43							
44							
45							
46							

TAKRO6