RM-151266 M (6-56)
HA

6395WD

LAK803

APPROVALS	
D&R	
E OF M	

FILE NO. 2-18.151AA

BILL OF MATERIAL

QTY. WANTED	LOT NO.	PART NUMBER

USED ON _____ QTY. USED 1 ASSEMBLY LAK803

DESCRIPTION KEYBOARD BASE, AUTOMATIC SEND-RECEIVE MODEL 35

SHEET NO. 1 OF 3 SHEETS DATE 5-1-62 4-18-63 2-7-63 6-6-62 8-26

		PART NUMBER	DESCRIPTION	QTY. PER ASSEM.	QTY. WANTED	IN STOCK	SHORT	
	1	176700	Base	1				
	2	158215	Plate, Nut	4				
	3	151631	Screw 6-40 x 5/16" Hex.	4				
	4	2191	Washer, Lock	4				
	5	158213	Plate, Nut	5				
	6	151631	Screw 6-40 x 5/16" Hex.	5				
	7	2191	Washer, Lock	5				
	8	158217	Plate, Nut	1				
	9	151631	Screw 6-40 x 5/16" Hex.	1				
	10	2191	Washer, Lock	1				
	11	151118	Plate	2				
	12	151146	Plate, Mounting	4				
	13	151632	Screw, 6-40 x 3/8 Hex.	2				
	14	2191	Washer, Lock	2				
	15	154087	Plate, Nut	2				
	16	151532	Screw 6-40 x 3/8 Hex.	2				
	17	2191	Washer, Lock	2				
	18	151113	Plate, Mounting	2				
	19	151632	Screw, 6-40 x 3/8 Hex.	2				
	20	2191	Washer, Lock	2				
	21	192630	Bracket	1				
	22	151415	Block, Terminal	1				
	23	111017	Screw 6-40 x 5/16 Fil.	4				
	24	151416	Nut 6-40 Hex.	4				
	25	150966	Insulator	1				
	26	151335	Stud	2				
P	27	192501	Bail Assembly Function	1				
	28	162333	Stud, Locating	2				
170410	29	~~154088~~	Plate	~~1~~				73938
	30	151631	Screw 6-40x 5/16 Hex.	2				
	31	2191	Washer, Lock	2				
	32	192197	Bracket	1				
	33	151632	Screw 6-40 x 3/8 Hex.	2				
	34	2191	Washer, Lock	2				
	35	176663	Link	1				
	36	119651	Ring, Retainer	1				
	37	112630	Spring	1				
	38	144763	Plate	1				
	39	151723	Screw 10-32 Hex.	1				
	40	2669	Washer, Lock	1				
	41	3438	Washer, Flat	1				
	42	144769	Button Pivot	2				
P	43	144770	Gear Assembly, Intermediate	1				
	44	151724	Screw 10-32 x 5/8 Hex.	2				
	45	2669	Washer, Lock	2				
	46	1257	Screw 10-32 x 1-1/8 Fil.	2				

LAK003

RM-151266 M (6-56)

APPROVALS	
D&R	
E OF M	

P.D. FILE NO. 2-18.151AA

BILL OF MATERIAL

QTY. WANTED	LOT NO.	PART NUMBER

USED QTY. USED 1 ASSEMBLY LAK803

DESCRIPTION KEYBOARD BASE, AUTOMATIC SEND-RECEIVE MODEL 35

SHEET NO. 2 OF 3 SHEETS DATE ~~[illegible]~~ 2-24-64

		PART NUMBER	DESCRIPTION	QTY. PER ASSEM.	QTY. WANTED	IN STOCK	SHORT		
	1	2669	Washer, Lock	2					
	2	117535	Washer, Flat	2					
P	3	192500	Keyboard Assembly	1					
	4	151632	Screw 6-40 x 3/8" Hex.	6					
	5	151630	Screw 6-40 x 1/4" Hex.	2					
	6	2191	Washer, Lock	8					
	7	7002	Washer, Flat	6					
	8	154076	Plate, Nut	1					
	9	158216	Plate, Nut	1					
	10	154199	Shim. - .005	3					
	11	154201	Shim. - .014	1	125181	SCREW	2-56 x	1/8 FIL	2
	12	151632	Screw 6-40 x 3/8 Hex.	1	170172	BRKT.	SWITCH		1
	13	2191	Washer, Lock	1					73938
	14	7002	Washer, Flat	1					
P	15	192625	Generator, Assembly Signal	1					
	16	153841	Screw 6-40 x 9/16 Hex.	2					
	17	2191	Washer, Lock	1					
	18	74805	Screw 10-32 x 3/4 Hex.	1					
	19	2669	Washer, Lock	1					
	20	170358	Bracket, Perforator Locating	1					
	21	151631	Screw 6-40 x 5/16 Hex.	2					
	22	7002	Washer, Flat	2					
	23	2191	Washer, Lock	2					
P	24	144749	Bracket Assembly, Bearing	1	193565	COUPLING	W/SCREWS		2
	25	151724	Screw 10-32 x 5/8 Hex.	3					80199
	26	3639	Washer, Lock	3					
	27	117535	Washer, Flat	3					
	28	192629	Shaft	1					
15 65	29	~~[illegible]~~	Coupling	1					80199
M	30	192502	Cable Assembly	1					
	31	155753	Sleeving	6					
	32	155751	Sleeving	2					
	33	151630	Screw 6-40 x 1/4 Hex	2					
	34	2191	Washer, Lock	2					
	35	150966	Insulator	1					
	36	42827	Screw 3-48 x 1/4 Fil.	2					
	37	153819	Washer, Lock	2					
	38	121243	Clamp Cable 3/16	1					
	39	2191	Washer, Lock	1					
	40	151632	Screw 6-40 x 3/8 Hex.	1					
	41	3598	Nut 6-40 Hex.	1					
121246	42	~~[illegible]~~	Clamp, Cable	2					76630
	43	151632	Screw 6-40 x 3/8 Hex.	2					
	44	2191	Washer, Lock	1					
	45	3598	Nut 6-40 Hex.	1					
MW	46	192224	Container Assembly, Tape	1					

LAK803

SM (6-56)
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LAK803

APPROVALS	
D&R	
E OF M	

P.D. FILE NO. 2-18.151AA

BILL OF MATERIAL

QTY. WANTED	LOT NO.	PART NUMBER

USED ON — QTY. USED 1 — ASSEMBLY LAK803

DESCRIPTION KEYBOARD BASE, AUTOMATIC SEND-RECEIVE MODEL 35 ~~1-20-64~~

SHEET NO. 3 OF 3 SHEETS ~~7-7-64~~ DATE ~~5-1-62~~ ~~6-61~~ 7-6-62

		PART NUMBER	DESCRIPTION	QTY. PER ASSEM.	QTY. WANTED	IN STOCK	SHORT	
*	1	151632	Screw 6-40 x 3/8 Hex.	4				
*	2	2191	Washer, Lock	4				
*	3	7002	Washer, Flat	4				
*	4	158215	Plate, Nut	2				
*	5	142623	Tape Reel Filler	1				
P	6	155990	Counter Assembly, Character	1				
	7	158215	Plate Nut	1				
	8	151631	Screw Nut 6-40 x 5/16 Hex.	1				
	9	2191	Washer, Lock	1				
	10	151631	Screw 6-40 x 5/16 Hex.	2				
	11	2191	Washer, Lock	2				
	12	7002	Washer, Flat	2				
102652 *	13	~~153054~~	Guard	1				73462
	14	74014	Screw 10-32 Hex.	3				
	15	3639	Washer, Lock	3				
	16	3438	Washer, Flat	3				
*	17	151678	Screw, Typing Unit Mounting	8				
*	18	158079	Shaft, Motor Coupler	1				
	19	151631	Screw 6-40 x 5/16 Hex.	1				
80199	20	125015	Washer, Flat	1				80199
	21	2191	Washer, Lock	1				69325
192365 *	22	~~192364~~	Coupling W/Set Screw	1	~~FOR 151451 GUIDE, TAPE W/SCH~~			
*	23	~~192374~~	~~Keytop "OR"~~	~~1~~	75721-1			73462
*	24	~~192371~~	~~Keytop "TR"~~	~~1~~				"
*	25	~~192403~~	~~Keytop "E"~~	~~1~~				"
*	26	~~192401~~	~~Keytop "T"~~	~~1~~				"
*	27	~~192402~~	~~Keytop "G"~~	~~1~~				"
*	28	~~192377~~	~~Keytop "A"~~	~~1~~				"
*	29	~~192414~~	~~Keytop "L"~~	~~1~~				"
*	30	~~192405~~	~~Keytop B/ROM~~	~~1~~				"
*	31	~~192415~~	~~Keytop "J"~~	~~1~~				
	32		Wire Per WD Mark per WD					
	33		5811 LAK/MC					82437
	34	*	Asterisked items to be shipped					
	35		with unit.					
	36							
	37		A copy of 5811 WD (actual) wiring					
	38		diagram to be placed in envelope					
	39		and tied to unit.					
	40	180904	TAB TERMINAL	1				75437
180675	41	~~192776~~	SCREW #6 SELF TAPPING	1				#1-2
	42							
	43		ADJUST PER 69325					82437
	44							
	45							
	46							

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