FILE NO. 1-425/65,2194

APPROVALS
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BILL OF MATERIAL

USED ON: MODEL 28 QTY USED
DESCRIPTION: CONTROL, AUTOMATIC REMOTE (LVDT)
ASSEMBLY: 1AC2304 to WC
DIT WANTED | DIT NO. | PART NUMBER

SHEET NO. 1 OF 3 SHEETS
DATE: 1/16/65

		PART NUMBER	DESCRIPTION	QTY PER ASSEM.	QTY IN WANTED	STOCK	SHORT
X	1	1429998**	Body Assembly, Cabinet	1			
	2	121555	Foot, Mounting	4			
	3	1504302	Plate, Mounting	1			
	4	1543653	Retainer, Speed Grip Nut (1	4			
	5	153442	Screw 10-32 x 3/4 Hex.	4			
	6	2669	Washer, Lock	4			
	7	50166Y	Washer, Flat	4			
	8	1145099	Mount, Vibration: (SMD)	3			
	9	156571	Post	3			
	10	71658	Washer, Flat	3			
	11	2449	Washer, Lock	3			
	12	125218	Nut 10-32 Hex.	3			
	13	85198	Screw 10-32 x 3/16 Hex.	12			
	14	45815	Washer, Lock	12			
	15	1145099	Mount, Vibration: Rear (SMD)	4			
	16	156569	Post	4			
	17	71658	Washer, Flat	4			
	18	2449	Washer, Lock	4			
	19	125218	Nut 10-32 Hex.	4			
	20	2815G3	Screw, Ground	1			
28828	21	[redacted]	Washer, Star	1			
	22	8033	Screw 8-32 x 3/8 Rd.	2			
	23	5639	Washer, Lock	4			
	24	125213	Nut 10-24 Hex.	4			
Note:1	25	2046	Washer, Flat	8			
	26	156583	Plate, Left	1			
	27	71858	Washer, Flat	2			
	28	2449	Washer, Lock	2			
	29	125218	Nut 10-32 Hex.	2			
Ite 1	30	2046	Washer, Flat	8			
	31	156584	Plate, Right	1			
	32	71858	Washer, Flat	2			
	33	2449	Washer, Lock	2			
	34	125218	Nut 10-32 Hex.	2			
	35	151569	Screw, Special	4			
	36	156579	Pad, Shock Urethane	1			
	37	156256**	Bracket	1			
	38	150563	Screw #6 Self Tapping Phil Hd.	2			
	39	1449098**	Bracket	1			
	40	150563	Screw #6 Self Tapping Phil Hd.	2			
	41	1429096**	Plate	1			
	42	1414198**	Panel, Right Front	1			
	43	150563	Screw #6 Self Tapping Phil. Hd.	1			
	44	1414197**	Panel Left Front	1			
	45	150563	Screw #6 Self Tapping Phil. Hd.	7			
C	46	156496	Plate W/Studs, Tape Exit	1			

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FILE NO. 1-425/65,2194 BILL OF MATERIAL

USED ON Model 28 QTY. USED ASSEMBLY LAAC230AA to #2

DESCRIPTION AUTOMATIC SEND-RECEIVE (LFXD)

QTY. WANTED	LOT NO.	REQT NUMBER

SHEET NO. 2 OF 3 SHEETS DATE 3-26-63 5-7-63

	PART NUMBER	DESCRIPTION	QTY PER ASSEM	QTY WANTED	IN STOCK	SHORT
1	7002	Washer, Flat	2			
2	2191	Washer, Lock	2			
3	3598	Nut 6-40 Hex.	2			
4	154697	Window, Front Panel	1			
5	144909**	Bracket, Mounting	1			
6	154259	Screw #6 Self Tap. Phil. Hd.	2			
7	144777**	Plate, Nut	1			
8	154259	Screw #6 Self Tap. Phil. Hd.	2			
9	154273**	Tie Bar	1			
10	154259	Screw #6 Self Tapping Phil. Hd.	3			
11	144917**	Housing (LFXD)	1			
12	154259	Screw #6 Self Tapping Phil. Hd.	4			
13	154300**	Dome Assembly, Cabinet	1			
14	154249	Screw #8B Self Tapping Hex.	6			
15	154248	Nut, Speed #8A	6			
16	159744	Bar, Torsion Right	1			
17	145039	Bracket, Mounting	1			
18	41663	Washer, Flat	2			
19	2669	Washer, Lock	2			
20	151723	Screw, #10-32 x 3/8 Hex.	2			
21	145038	Bracket, Mounting	1			
22	41663	Washer, Flat	2			
23	2669	Washer, Lock	2			
24	151723	Screw #10-32 x 3/8 Hex.	2			
25	151725	Screw #10-32 x 3/4 Fil.	2			
26	41663	Washer, Flat	4			
27	2002	Washer, Lock	2			
28	124231	Nut, #10-32 Hex.	2			
29	143179	Bracket	1			
30	151723	Screw #10-32 x 3/8 Hex.	7			
31	90642	Washer, Lock	7			
32	41663	Washer, Flat	7			
33	112626	Nut, #10-32 Hex.	7			
34	145178	Angle, Support	1			
35	145177	Channel	1			
36	1264	Screw #10-32 Flat Head	7			
37	90642	Washer, Lock	7			
38	112626	Nut, #10-32 Hex.	7			
39	123212	Screw, Sh. #6-40	1			
40	7002	Washer, Flat	1			
41	2191	Washer, Lock	1			
42	3598	Nut, #6-40 Hex.	1			
43	154295**	Panel, Lower Door	1			
44	119634**	Button Plug	1			
45	144950**	Housing, Key & Lamp	1			
46	154259	Screw #6 Self Tapping Phil. Hd.	4			

LAAC230AA to #2

APPROVALS
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2 FILE NO. 1-425/65.2194 BILL OF MATERIAL

USED ON	USED	QTY. USED	ASSEMBLY	LAAC2300AA to WL
DESCRIPTION	CAMLOCK, AUTOMATIC SEMI-RECEIVE (FLEX)			

SHEET NO. 3 OF 3 SHEETS

7/1/65 8-26-62

	PART NUMBER	DESCRIPTION	QTY PER ASSEM.	QTY WANTED	IN STOCK	SHORT	QTY WANTED	PART NUMBER
1	164963	Tray, Message	1					
2	154558	Screw #6 Self Tapping Phil. Hd.	4					
3	154372	Shim	9					
4	30826	Washer, Flat	3					
5	2049	Washer, Lock	3					
6	151724	Screw 10-32 x 5/8 Hex.	3					
7	164968**	Container, Chad	1					
8	165053	Bracket	1					
9	164614	Chute, Chad	1					
10	127248	Clamp, Cable	1					
11	151346	Screw, 6-40 x 3/8 Fil.	1					
12	7002	Washer, Flat	1					
13	2191	Washer, Lock	1					
14	5080	Nut, 6-40 Hex.	1					
15	2191	Washer, Lock	4					734121
16	149111	Cover-Driver	1					
17	149211	Strap Molded	1					
18	146122	Screw 6-40 x 3/16 Fil.	2					
19	165768	Bracket, Cable	8					
20	150317	Nut #12-24 Speed	16					77902
21	163100	Screw #12-24 x 3/8 Special	16					
22	146140	Modification kit to add Copylights and Guard Lamps	1					77903
23								
24								
25	**	Represents a two-letter suffix indicating color of paint finish. Refer to 246400 for authorized paint finishes.						
26								
27								
28								
29								
30	*	Parts to be packed and tied inside of cabinet.						
31								
32								
33		Mark per LAAC - MC						
34								
35								
36		Assemble per spec. 60124S						
37								
38		Note 1: Use as required						
39								
40	BIO/65	CABLE	1					19915
41								
42								
43								
44								
45								
46								

LAAC2300AA to WL