INSTRUCTIONS FOR INSTALLING THE 199779 MODIFICATION KIT TO SECURE FINAL ADJUSTMENT OF THE CODE READING CONTACTS ON CX1

1. GENERAL

- a. The 199779 Modification Kit provides a bracket which will lock in place the final adjustment of the code reading contacts on the CX unit.
 - b. The 199779 Modification Kit consists of the following parts:

 1
 2191
 Lock Washer
 1
 153537
 Screw

 1
 92687
 Flat Washer
 1
 199230
 Bracket

c. For parts ordering information see Teletype High Speed Tape Reader Set Parts Bulletin 1176B.

2. INSTALLATION

- a. Remove and retain two 156740 Screws and 2191 Lock Washers which hold the 171241 Bracket to the post. Discard the 171241 Bracket. Position new 199230 Bracket at the same location with projection pointing down at the front of the unit and fasten with retained hardware.
- b. Fasten 199230 Bracket to 179504 Plate with 153537 Screw, 92687 Flat Washer and 2191 Lock Washer through square opening in plate.

3. ADJUSTMENTS AND LUBRICATION

- a. For standard adjustments and lubrication procedure refer to Teletype Bulletin 267B.
- b. When making the Contact Installation Adjustment, as found in Bulletin 267B, the 199230 bracket must be loosened by means of the contact mounting nuts and these nuts tightened after adjustment.

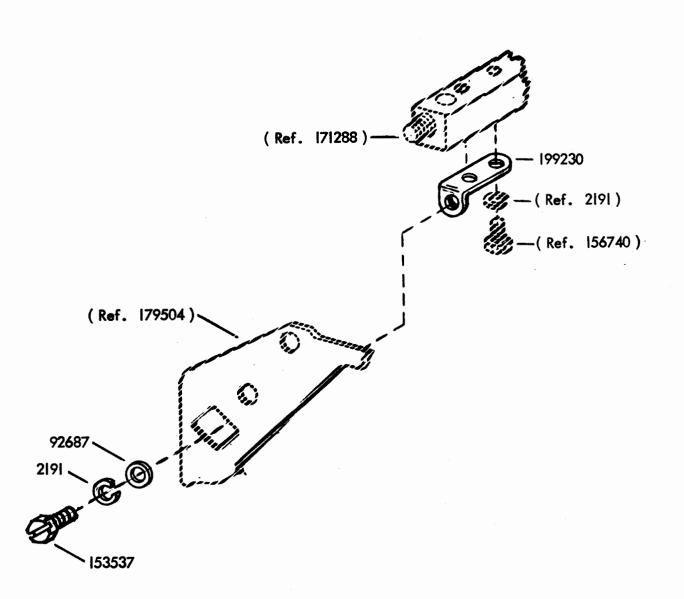


FIGURE 1